ASSEMBLY INSTRUCTIONS FOR PERRY POINTS

WELDING PROCDURE: STICK ELECTRODE; Best to use #E/O 8600 Blue

AC or DC. Rev. power

1/8" or 5/32"

Wire Feed (MIG): Small dia. (.035) or smaller

use a mixed gas if possible

Keep amperage as low as possible, to min. the heat

IMPORTANT:

Preheat alloy point ot 250/350 degrees F. This will reduce the Thermal Shock to a minimum.
After preheating, weld full bead starting at the top, proceeding to the tip of the point.
Return and repeat the same procedure for the other side.

Cooling: Room temperature is fine, but avoid drafts. We highly recommend placing cultivator tools in dry sand of fore place ashes, maybe some type of floor sweep.
Under no circumstances place the welded cutivators on concrete floors.