

# # 91 WEAR CONTROL PLATE

## Cladded Wear Plate

### STANDARD PLATE SIZES

48" x 96"

48" x 120"

Larger sizes, different thicknesses, and custom sizes are available upon request.

### PLATE THICKNESS

#### Single Pass Overlay

1/8 on 1/4

1/8 on 5/16

1/8 on 3/8

1/8 on 1/2

1/4 on 1/4

1/4 on 3/8

1/4 on 1/2

1/4 on 5/8

1/4 on 3/4

#### Double Pass Overlay

1/4 on 1/4

1/4 on 5/16

1/4 on 3/8

1/4 on 1/2

1/4 on 5/8

1/4 on 3/4

3/8 on 3/8

3/8 on 1/2

3/8 on 5/8

3/8 on 3/4

1/2 on 1/2

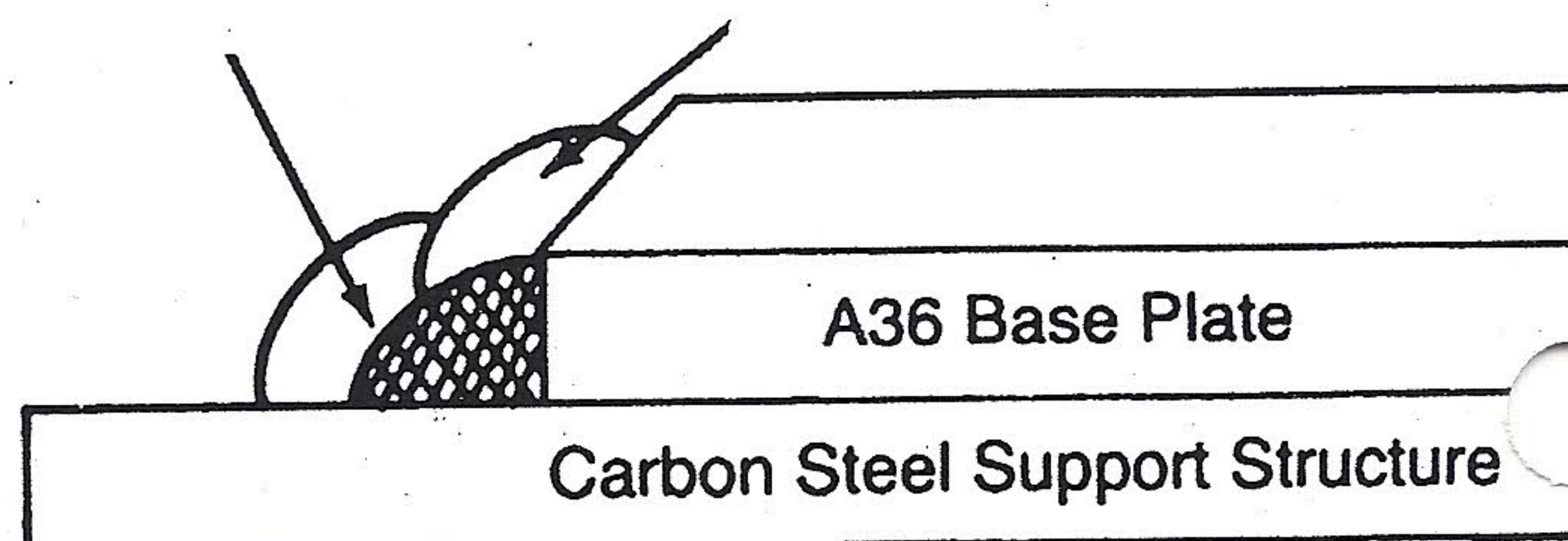
1/2 on 3/4

1/2 on 1

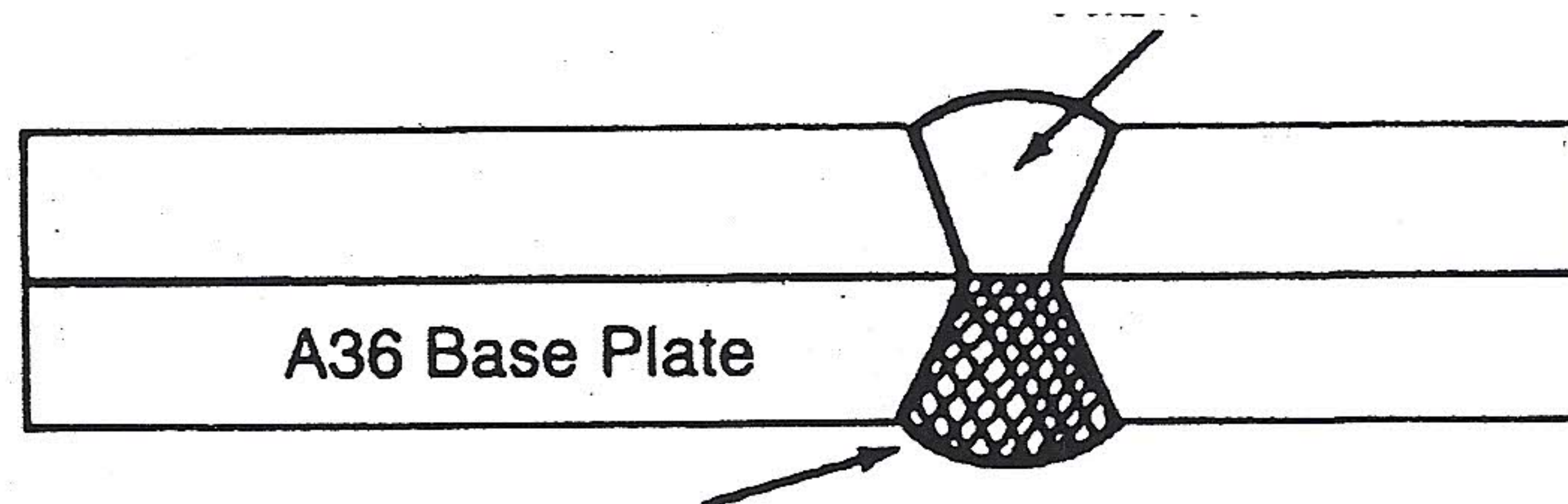
### WELDING

#91 WCP can be welded easily as shown

### FILLET WELD



### BUTT WELD



### PLUG WELD

Electrodes #9109  
or Wire #1101  
these will match the top coat

Recommended Electrodes XRS-99  
Wire 4044 FC or 713R  
Electrodes Compatible Joining  
to Carbon Steel

